

FIG. 1

Let me see, (sI) AAA will support increased production
(sI) by expanding outsourcing well,
(sI) including manufacturing at BBB, Ltd (sI).
(sI) represents a silent perform.

FIG. 2

4 2 3 4 2 3 3
Let me see, / (sI) / AAA / Corporation / will / support / increased
4 4 1 4 4
/ production / (sI) / by / expanding / outsourcing.
2 2 4 4 1 3 3 3
/ well, / (sI) / including / manufacturing / at / BBB, / Ltd / (sI) . /

"/" represents the break point of each unit.

FIG. 3

Noun, verb, number : 1.0
Adjective, adverb, pronoun : 0.6
Preposition, article, auxiliary verb, verb "to be" : 0.3
Interjection, silent word : 0.1

FIG. 4

0.1	0.1	1.0	1.0	0.3	1.0	0.6
Let me see, / (s1) / AAA / Corporation / will / support / increased						
1.0	0.1	0.3	0.6	1.0		
/ production / (s1) / by / expanding / outsourcing.						

0.1	0.1	0.6	1.0	0.3	1.0	1.0	0.1
/ well, / (s1) / including / manufacturing / at / BBB, / Ltd / (s1) . /							

FIG. 5

Noun, verb, number	$\frac{10}{10} \times 3 \times 40 \div 60 = \text{double rate}$
Adjective, adverb, pronoun	$\frac{10}{6} \times 3 \times 40 \div 60 = \text{3.3-times rate}$
Preposition, article, auxiliary verb, verb "to be"	$\frac{10}{3} \times 3 \times 40 \div 60 = \text{6.7-times speed}$
Interjection, silent word	$\frac{10}{1} \times 3 \times 40 \div 60 = \text{20-times rate}$

FIG. 6

0.2	0.1	1.5	2	0.3	1.5	0.9
Let me see, / (s1) / AAA / Corporation / will / support / increased						
2	0.2	0.15	1.2	2		
/ production / (s1) / by / expanding / outsourcing.						

0.1	0.1	1.2	2	0.15	1.5	1.5	0.15
/ well, / (s1) / including / manufacturing / at / BBB, / Ltd / (s1) . /							

FIG. 7

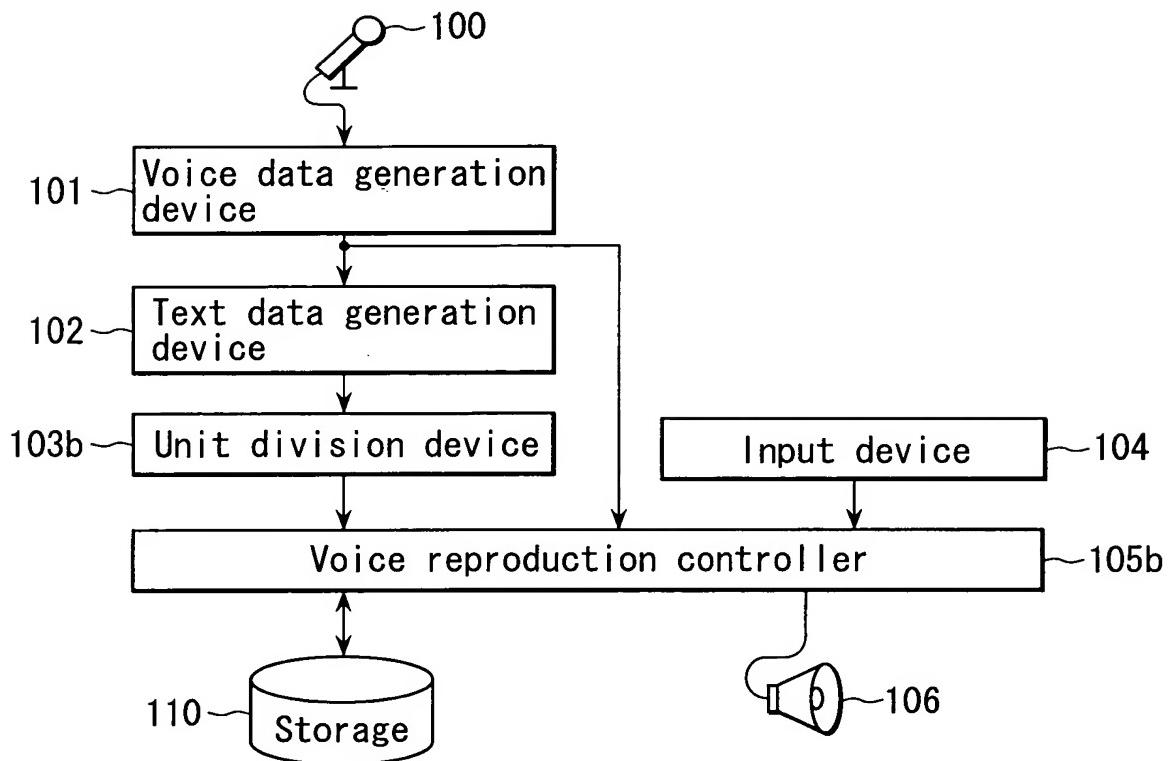


FIG. 8

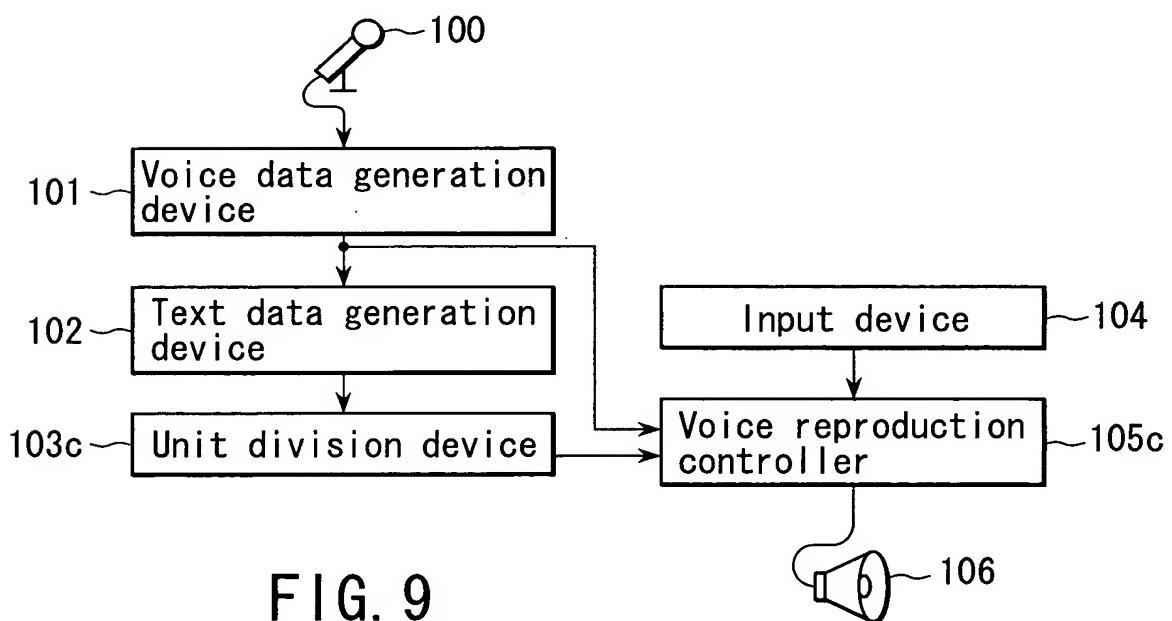


FIG. 9

AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch HDD by doubling production to 900,000 units per a month by March 2014.

FIG. 10

AAA | Corporation | announced | that | it | would | meet | fast | increasing | demand | for | its | 0.6-inch | | HDD | by | doubling | production | to | 900,000 | units | per | a | month | by | March | 2014. |

("|" represents the break point of each basic block)

FIG. 11

AAA | | announced | | it | | meet |
increasing		for		0.6-inch	
	by		production		900,000
per		month		March	

FIG. 12

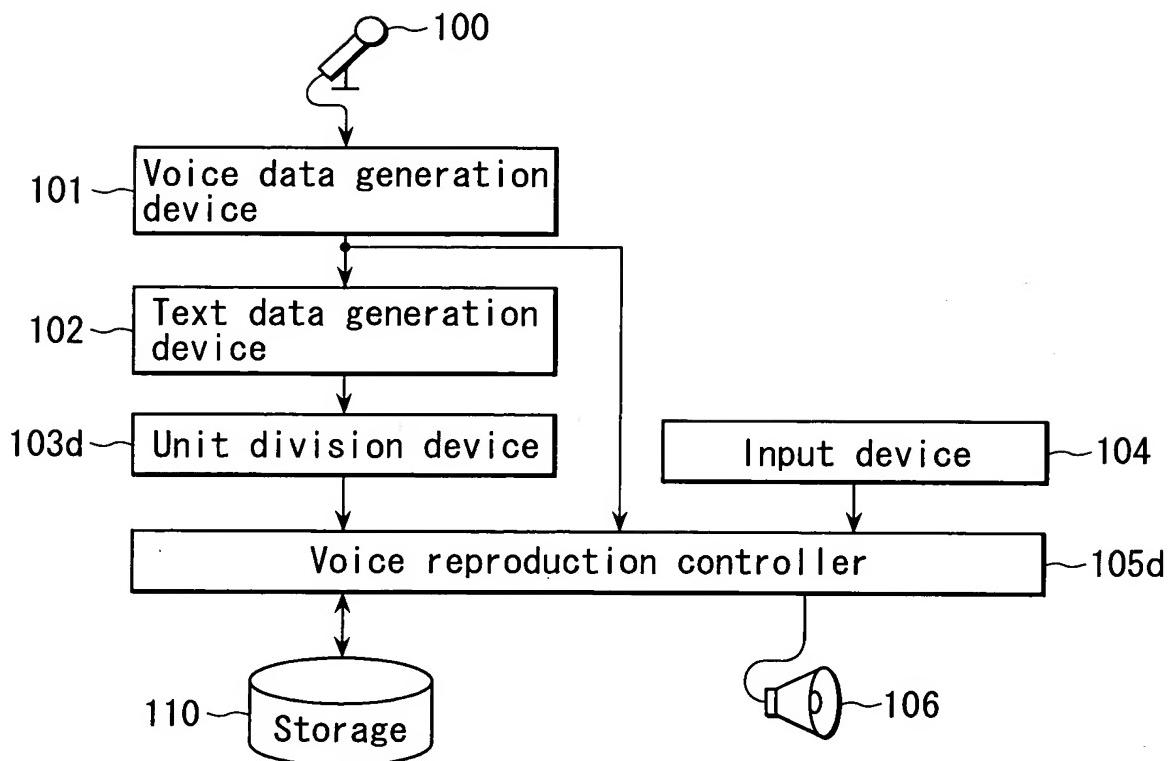


FIG. 13

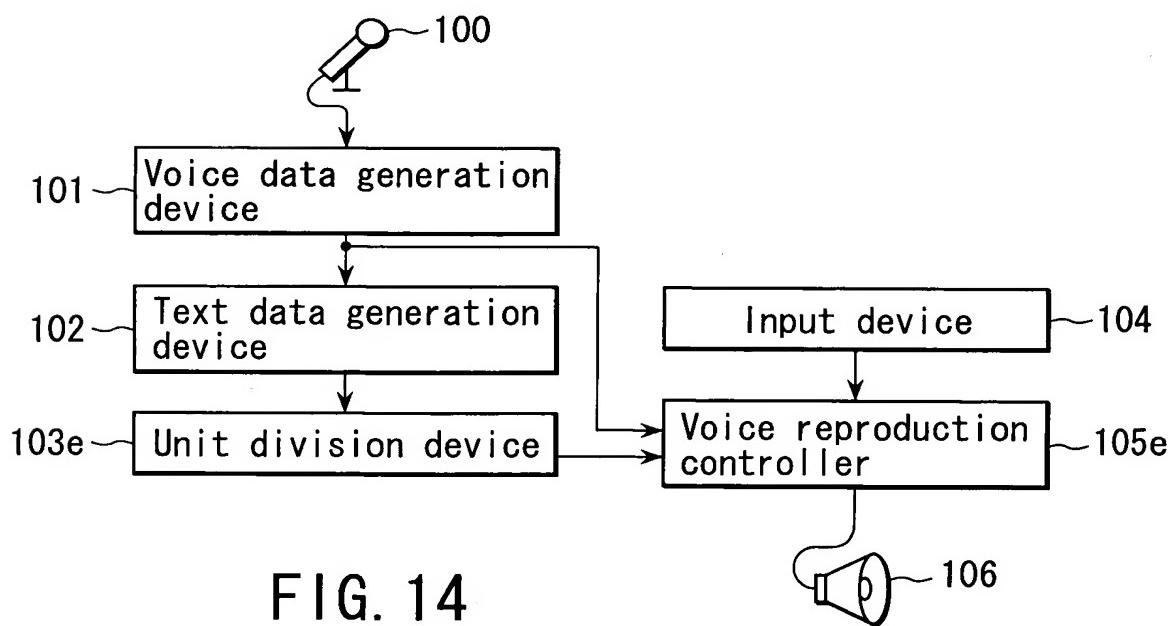


FIG. 14

AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch HDD by doubling production to 900,000 units per a month by March 2014.

The innovative drive, a winner since its 2010 launch, delivers high-performance, high-capacity storage in a small form factor that has supported creation of today's new breed of consumer electronics devices and mobile products.

The drive's versatility is reflected in the recent achievement of cumulative production of million units on consistently rising demand.

AAA Corporation will support increased production by expanding outsourcing, including manufacturing at BBB, Ltd.

FIG. 15

AAA Corporation announced that it would meet fast demand for 0.6-inch hard disk drives (HDD) by doubling to 300,000 units per a month by March 2014.

AAA Corporating will support increased production by expanding outsourcing, including manufacturing BBB Corporation.

FIG. 16

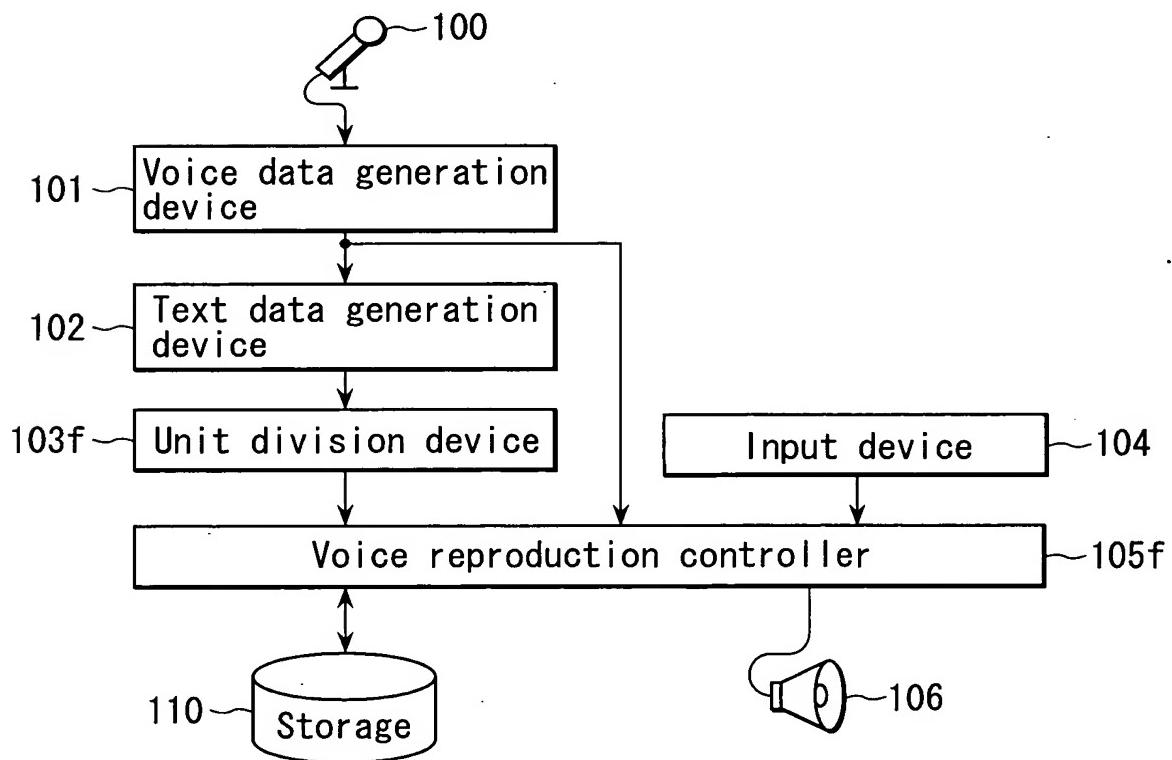


FIG. 17

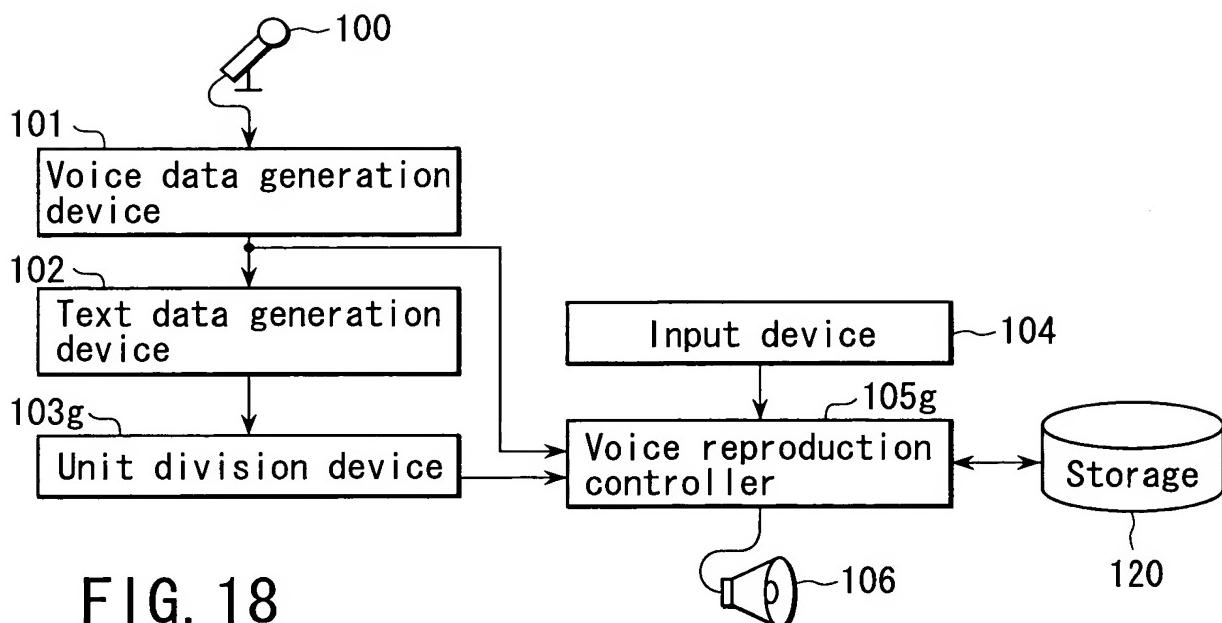


FIG. 18

(High) However, accordingly, firstly
(Intermediate) Further, while, but
(Low) For example, by the way, if

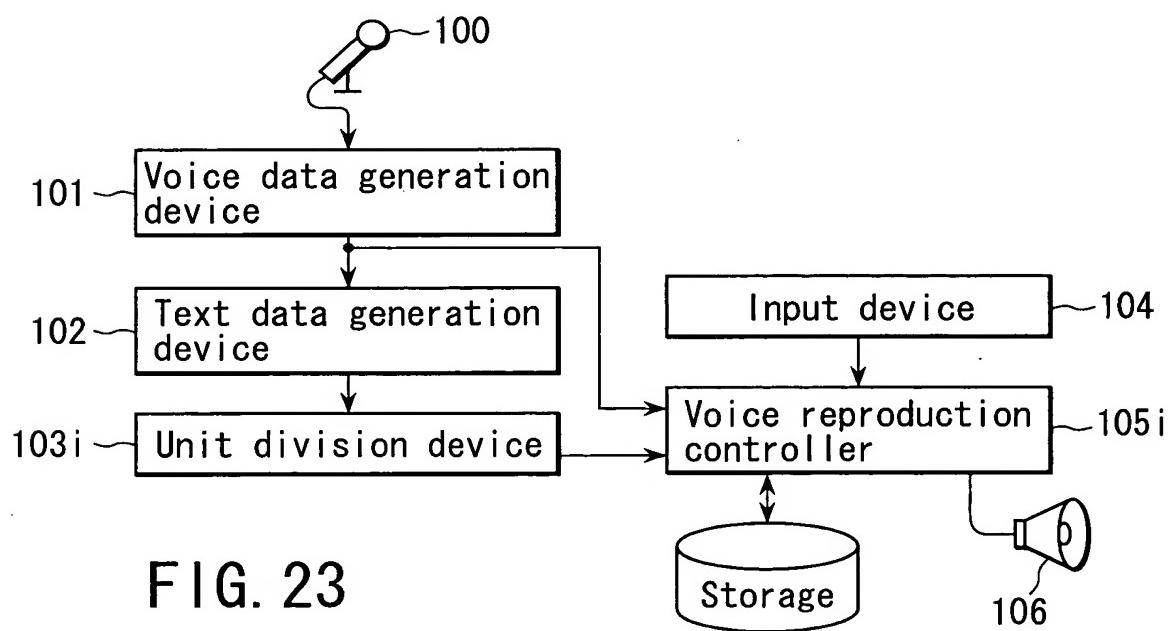
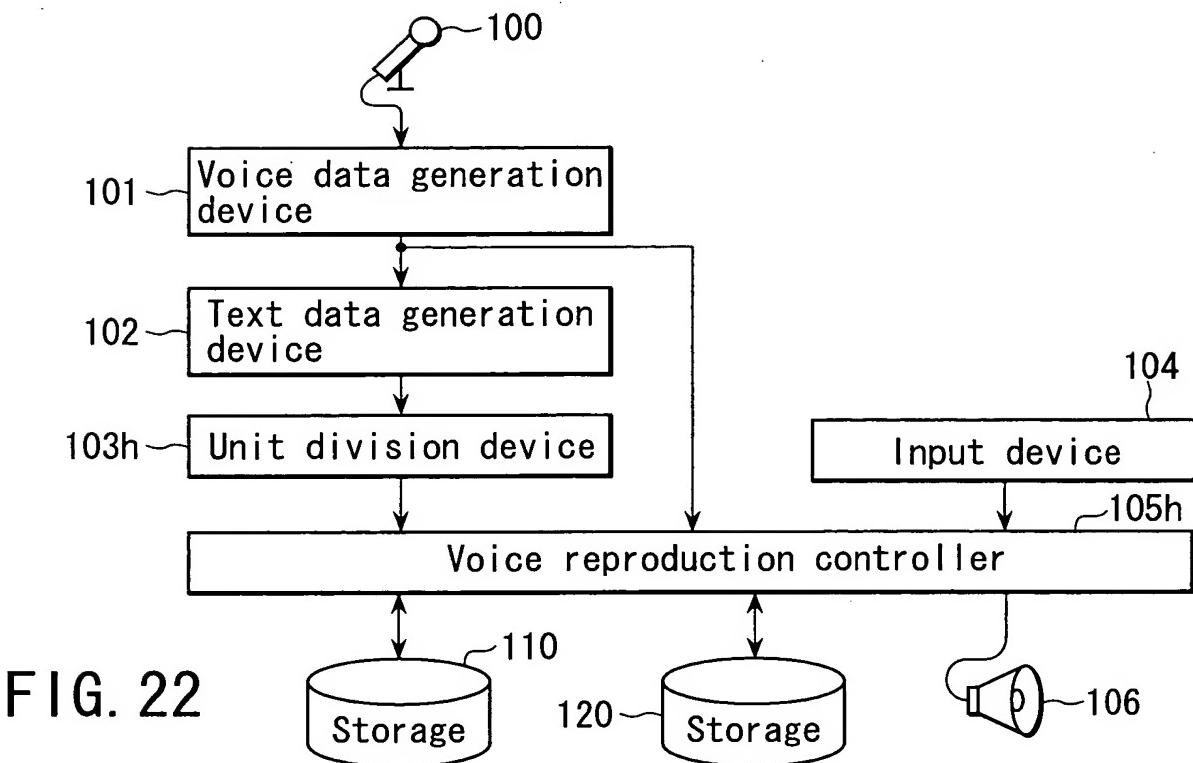
FIG. 19

- | | |
|---------------------|--|
| (1) Firstly,... | :utterance time of 10 sec. |
| (2) Here,... | :utterance time of 10 sec. |
| (3) Further,... | :utterance time of 15 sec. |
| (4) if,... | :utterance time of 10 sec. |
| (5) For example,... | :utterance time of 10 sec. |
| (6) However, | :utterance time of 10 sec. |
| (7) For example,... | :utterance time of 10 sec. |
| (8) Accordingly,... | :utterance time of 5 sec.
(Total utterance time of 80 sec.) |

FIG. 20

- | | |
|---------------------|--|
| (1) Firstly,... | :utterance time of 10 sec. |
| (3) Further,... | :utterance time of 15 sec. |
| (6) However, | :utterance time of 10 sec. |
| (8) Accordingly,... | :utterance time of 5 sec.
(Total utterance time of 40 sec.) |

FIG. 21



AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch HDD by doubling production to 900,000 units per a month by March 2014.

FIG. 24

Number	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	Probability	Utterance time(sec)
(1)	AAA	0.001	3
(2)	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	0.2	2
(3)	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	0.01	3
(4)	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	0.1	2
(5)	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	0.2	1
(6)	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	0.3	2
(7)	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	0.05	1
(8)	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	0.1	2
(9)	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	0.02	2
(10)	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	0.05	2
(11)	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	0.2	1
(12)	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	0.1	4
(13)	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	0.002	3
(14)	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	0.01	1
(15)	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	0.2	1
(16)	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	0.01	2
(17)	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	0.01	3
(18)	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	0.2	1
(19)	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	0.001	4
(20)	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	0.1	2
(21)	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	0.1	1
(22)	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	0.1	1
(23)	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	0.05	2
(24)	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	0.2	1
(25)	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	0.05	2
(26)	AAA Corporation announced that it would meet fast increasing demand for its 0.6-inch 0.6-inch HDD by doubling production to 900,000 units per month by March 2014.	0.002	3
	Total		52

FIG. 25

	AAA announced 0.6-inch HDD doubling production	900,000	2014
3	3	4	3
3	3	2	3
			Total 25(sec)

FIG. 26

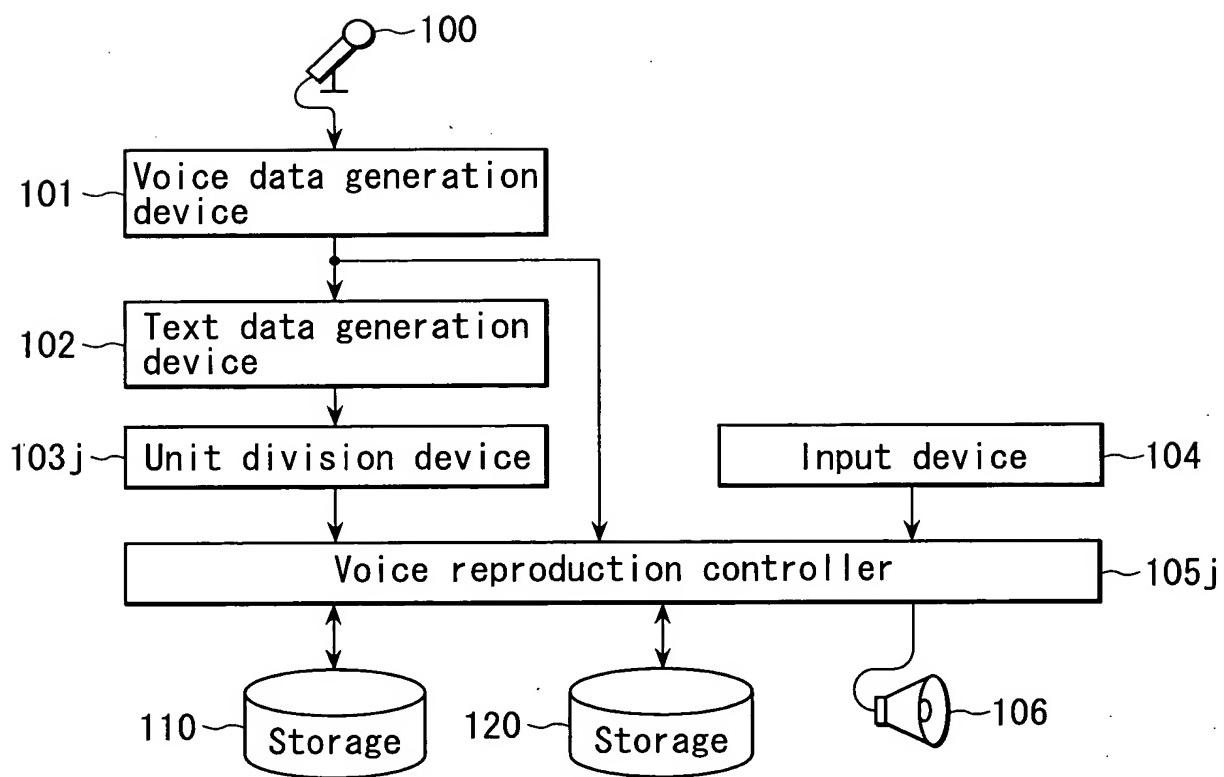


FIG. 27